

TILE PRIMER

DESCRIPTION:

TILE PRIMER is a 100% solids resin, designed to enhance the bond of epoxy flooring systems to concrete (wet or dry), wood, tile and steel. *TILE PRIMER* has an unique balance of high tensile elongation coupled with outstanding tear resistance.

TYPICAL USES:

Enhancing the bond of epoxy flooring systems to various substrates Primer and Intermediate coat over tiles

FEATURES:

Excellent balance of tear resistance and high elongation Relieves stress caused by incidental movement of the substrate Fast cure, Self leveling Convenient mix ratio (2 to 1 by volume) Bonds damp concrete

VISCOSITY: (@72°F)

 Part A
 950 cps

 Part B:
 500 cps

 Mixed:
 600 cps

CURE SCHEDULE:

| Pot life @ 77°F: | 20minutes |
|------------------|-----------|
| tack free: | 2-4 hours |
| Full cure: | 8 hours |

MIX RATIO BY VOLUME:

COLORS: Amber

2 parts A to 1 part B (by volume)

| PHYSICAL PROPERTIES: | | |
|--|------------|-----------------------|
| Compressive Strength | ASTM D695 | 6,000 psi |
| Tensile Strength | ASTM D 638 | 3,100 psi |
| Elongation at Break | ASTM D-638 | 60% |
| Abrasion Resistance | | |
| CS-17 Wheel, 1 kg load | ASTM D4060 | 0.11 gm loss |
| Water Absorption (2 hour Boil) | ASTM D570 | 0.18 % |
| Flexural Strength | ASTM D790 | 4,500 psi |
| Heat Distortion Temperature | ASTM D648 | 115F |
| Bond Strength to : Concrete (damp & dry) | | 100% concrete failure |

| CHEMICAL RESISTANCE: | | |
|----------------------|-----------|--|
| Water (Fresh & Salt) | excellent | |
| Sewage | excellent | |